



Pallet Fork
Installation

Step 1:
Measure the width of your bucket and make a
mark at the center line of the top plate.



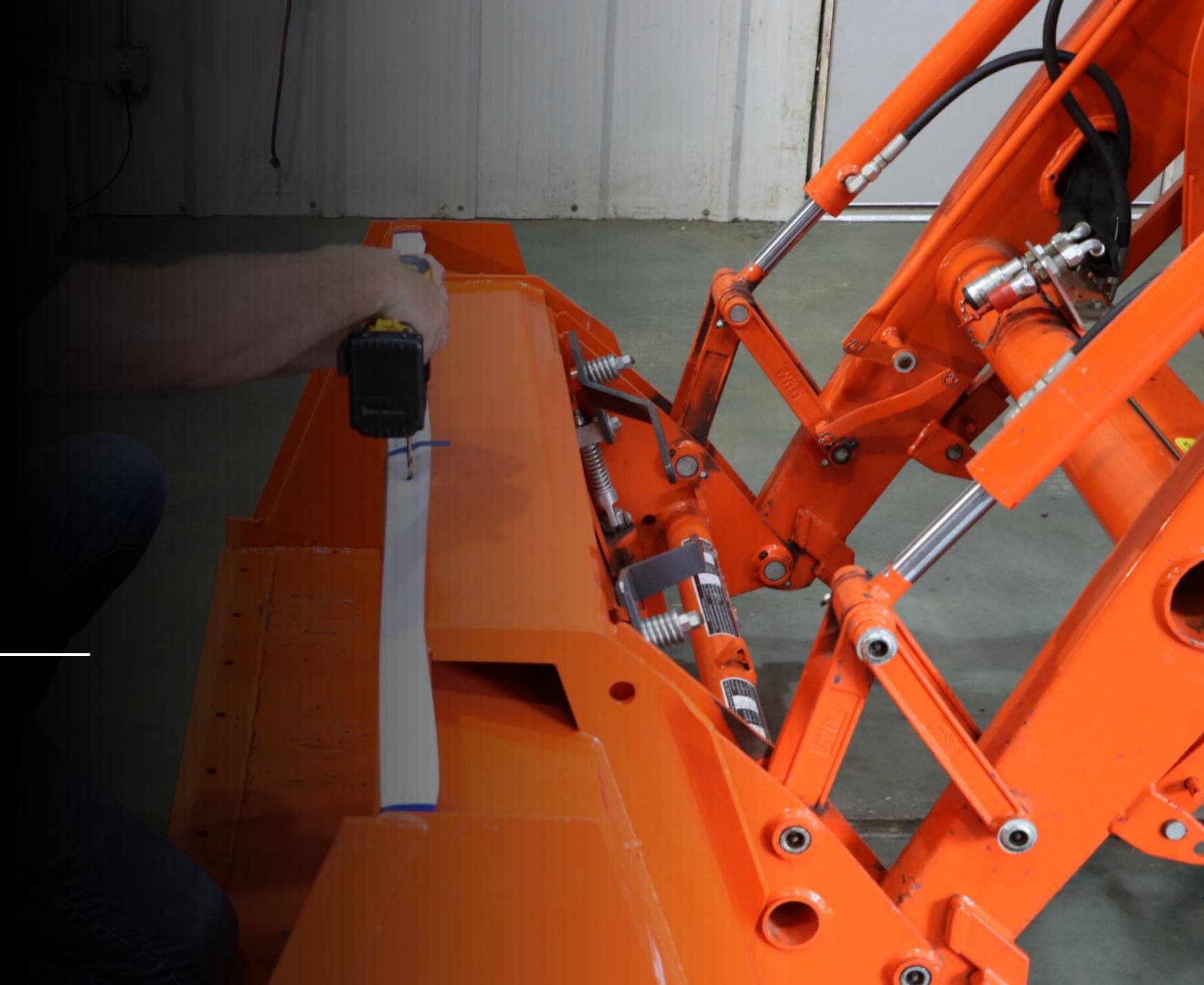
Step 2:

Place the template on the top plate of the bucket, aligning the front of the template with the front of the top plate and the center hole with your mark at center. Then Center punch the hole centers on the template and remove.





Step 3:
Drill with a 1/4" bit then size up to a 5/8" bit.



Step 4:
Bolt the top brackets with provided 5/8" bolts and lock nuts, (Just snug the bolts for now).



Step 5:

Place the brush guard in the top receiver holes of the top brackets and adjust until there is even spacing to fit the brush guard, then secure with ½" T-Handle Pins, Torque the bolts to 80 Ft. Lbs.



Step 6:

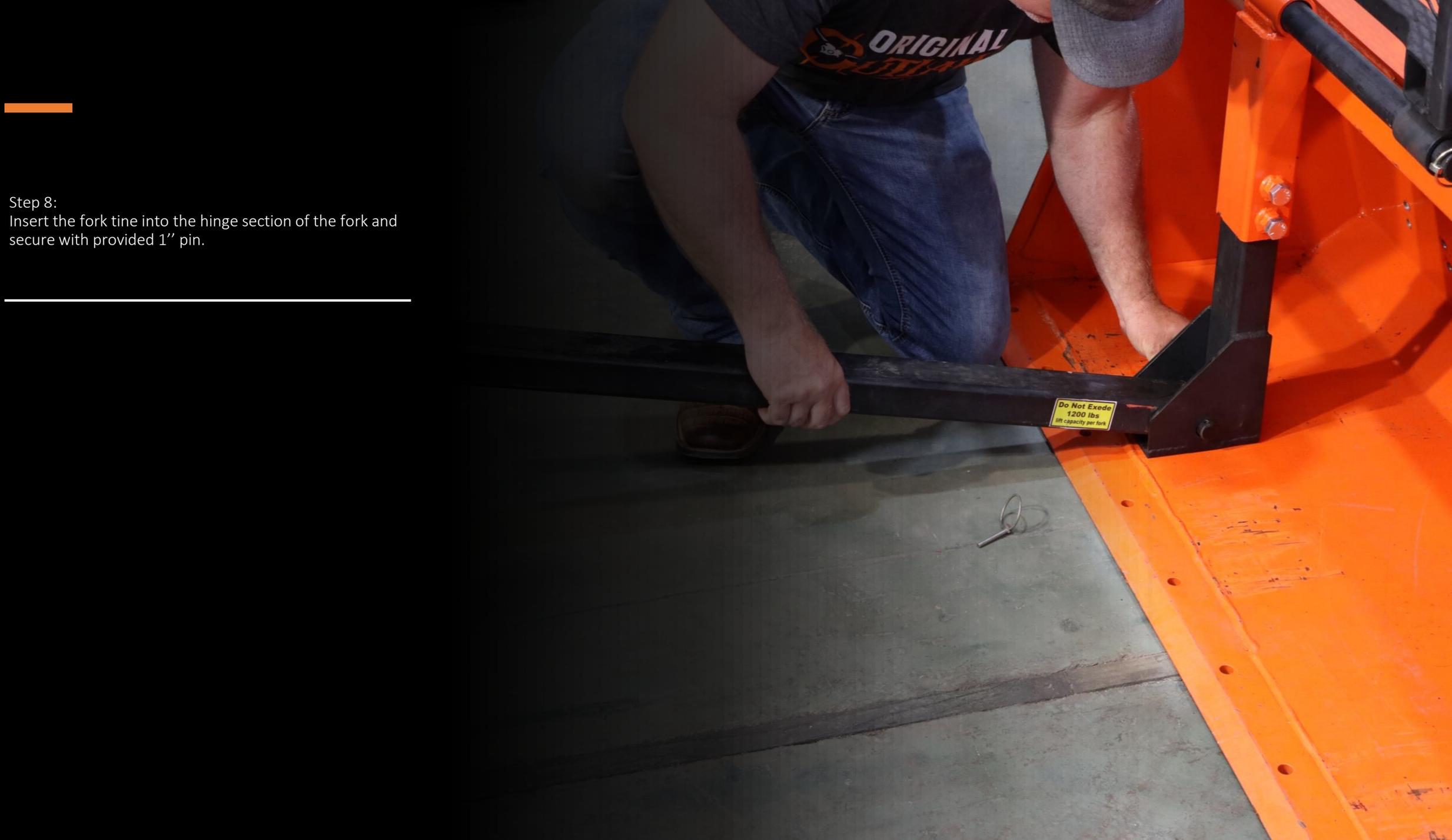
Install T shaped part into the bottom receivers securing with the 1/2" T-Handle Pins and slide the cross bars through while also installing the adjustable leg of the pallet fork, Once installed use the 1/4" Wire Latch Pin to secure the cross bars.



Step 7:
Slide the hinge section of the fork inside the adjustable sleeve and allow to sit flat against the bottom of the bucket. Torque the set bolts on the adjustment sleeve to 80Ft. lbs., (It may be necessary to make minor adjustments to the length of the fork assembly for proper fitment.)



Step 8:
Insert the fork tine into the hinge section of the fork and
secure with provided 1" pin.



Step 9:
Fold forks to the back of the bucket and hold the back retaining brackets in a position that will secure the forks in the stowed position.

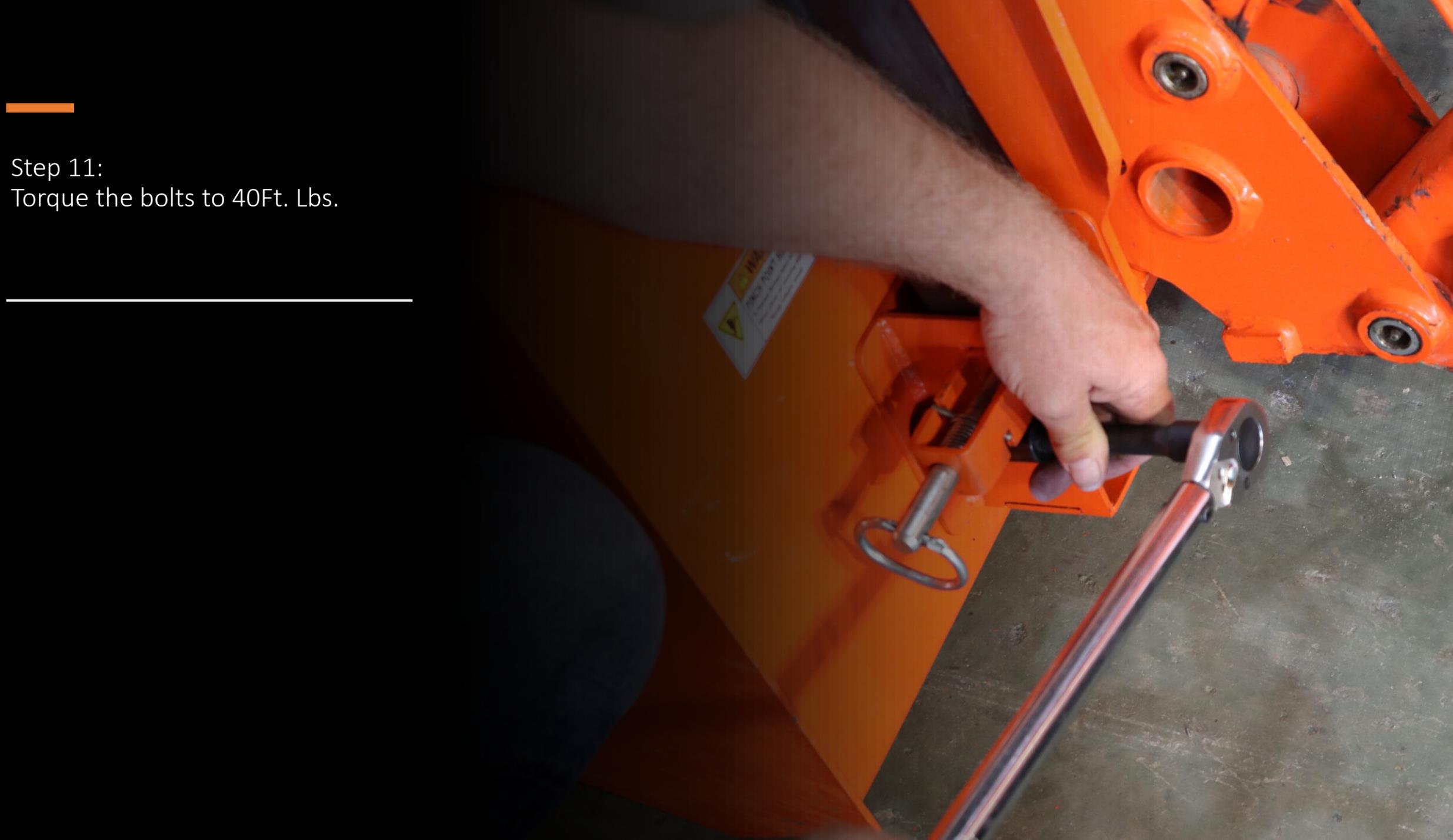


Step 10:

Mark these holes making sure the bracket is plumb and drill with a $\frac{1}{2}$ " drill bit. Then Secure the back brackets with provided $\frac{1}{2}$ " bolts.



Step 11:
Torque the bolts to 40Ft. Lbs.



Assembled Product.

